

VOLVO PENTA

Volvo Penta of the Americas
1300 Volvo Penta Drive
Chesapeake, Virginia 23320-9810

Service Bulletin

Group	Number	Version
21-6	21	01

New Flywheel/Coupling Torque 3.0 Liter Gasoline Engines

Distribution: M, B Date: 11-1997 Binder: C

Volvo Penta has revised the flywheel/coupling to crankshaft torque specification for the 3.0 Liter engines. During reassembly of the flywheel and coupler to the crankshaft, torque the locknuts to 67-74 N•m (50-55 lb. ft.). When torquing the flywheel locknuts, use a star pattern sequence.

